

ACCREDITATION

for certification of persons

Reg. No 3007

Company	Nordisk Svejse Kontrol A/S Hammeren 5, DK-6715 Esbjerg N CVR: 25595831
Scope of accreditation	Certification of the competences of persons within • Final assemblies, as specified in annex 1 • Non-destructive Testing, as specified in annex 2 • PED Directive 2014/68/EU on pressure equipment, as specified in annex 3
Validity	2026-08-11 to 2030-08-26
Erstatter dokument af	2025-05-08
Basis for accreditation	DS/EN ISO/IEC 17024:2012 The certification body complies with the requirements in DS/EN ISO/IEC 17024:2012 - Conformity assessment - General requirements for bodies operating certification of persons, together with the relevant provisions as an accredited body for the above mentioned scope of accreditation.

2026-08-11

Accreditation Committee

Lead Assessor

Certification of the competences of persons within Final assemblies

Specification of accreditation scope:

Product	Procedure
Certification of competence of persons for welding	DS/EN ISO 9606-1 Qualification testing of welders - fusion welding. Part 1: Steels DS/EN ISO 9606-2 Qualification of welders - Fusion welding. Part 2: Aluminium and aluminium alloys DS/EN ISO 9606-3 Approval testing of welders - Fusion welding. Part 3: Copper and copper alloys DS/EN ISO 9606-4 Approval testing of welders - Fusion welding. Part 4: Nickel and nickel alloys DS/EN ISO 9606-5 Approval testing of welders - Fusion welding. Part 5: Titanium and titanium alloys, zirconium and zirconium alloys DS/EN ISO 14732 Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials Nordisk Svejse Kontrol's supplementary requirements for DS/EN ISO/IEC 17024 NSK-DO 003 rev. 01
Certification of competence of persons for brazing	DS/EN ISO 13585 Brazing - qualification test of brazers and brazing operators Nordisk Svejse Kontrol's supplementary requirements for DS/EN ISO/IEC 17024 NSK-DO 003 rev. 01

The scope of accreditation is flexible regarding the versions of the stated specifications
 The conformity assessment body shall on request provide a list of the included versions.

Certification of the competences of persons within Non-destructive Testing

Specification of accreditation scope:

Product	Procedure
Certification of personnel for non-destructive Testing of permanent joining	EN ISO 9712 Non-destructive testing - Qualification and certification of NDT personnel Covering the NDT methods: Eddy current testing, Magnetic testing, Penetrant testing, Radiography, Ultrasonic testing and Visual inspection Nordisk Svejse Kontrol's supplementary requirements for DS/EN ISO/IEC 17024 NSK-DO 003 rev. 01

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Certification of the competences of persons within PED Directive 2014/68/EU on pressure equipment

Specification of accreditation scope:

Product	Procedure
Pressure equipment - All	PED Annex I, 3.1.2 / Approval of personnel for conducting final assemblies, according to the standards: DS/EN ISO 9606-1 Qualification testing of welders - Fusion welding. Part 1: Steels DS/EN ISO 9606-2 Qualification test of welders - Fusion welding. Part 2: Aluminium and aluminium alloys DS/EN ISO 9606-3 Approval testing of welders - Fusion welding. Part 3: Copper and copper alloys DS/EN ISO 9606-4 Approval testing of welders - Fusion welding. Part 4: Nickel and nickel alloys DS/EN ISO 9606-5 Approval testing of welders - Fusion welding. Part 5: Titanium and titanium alloys, zirconium and zirconium alloys DS/EN ISO 14732 Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials DS/EN ISO 13585 Brazing - Qualification test of brazers and brazing operators Nordisk Svejse Kontrol's supplementary requirements for DS/EN ISO/IEC 17024 NSK-DO 003 rev. 01 PED Annex I, 3.1.3 / Approval of non-destructive testing personnel, according to the standards and the methods: EN ISO 9712 Non-destructive testing - Qualification and certification of NDT personnel Covering the NDT methods: Eddy current testing, Magnetic testing, Penetrant testing, Radiography, Ultrasonic testing and Visual inspection Nordisk Svejse Kontrol's supplementary requirements for DS/EN ISO/IEC 17024 NSK-DO 003 rev. 01

The Conformity Assessment Body

- complies with relevant requirements for notified bodies in the Directive 2014/68/EU
- subcontract parts of the conformity assessment tasks related to some conformity assessment procedures
- is a member of the sector specific co-ordination group for Notified Bodies

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